



Ventus

EN Instructions for use (qualified personnel) 3

Table of contents

1	Foreword	5
2	Intended use	5
2.1	Indications for use	5
2.2	Indications, contraindications	5
2.3	Qualification	5
3	Safety	5
3.1	Explanation of warning symbols	5
3.2	General safety instructions	6
3.3	Safety Instructions for Assembly	6
3.4	Further information	6
3.5	Nameplate	6
4	Delivery	7
4.1	Scope of delivery	7
4.2	Options	7
4.3	Storage	7
5	Preparing the product for use	7
5.1	Assembly	7
6	Settings	8
6.1	Prerequisites	8
6.2	Adjusting the drive wheels	8
6.2.1	Adjusting the depth of the drive wheels	9
6.2.1.1	Adjusting the sliders on the frame	9
6.2.1.2	Adjusting sliders with shock absorber system	9
6.2.2	Adjusting the seat height and seat inclination	10
6.2.2.1	Adjusting the height of the drive wheels	10
6.2.2.2	Adjusting the height of the drive wheels in the shock absorber system	10
6.2.3	Adjusting the drive wheel camber	11
6.2.3.1	Adjusting the 0°/3°/6°/9° drive wheel camber	11
6.2.4	Adjusting the track width (additional adjustment)	12
6.2.5	Adjusting the track	14
6.2.6	Adjusting the quick-release axle	14
6.2.7	Adjustments in the case of a wheelbase extension	15
6.3	Adjusting the caster wheels	16
6.3.1	Adjusting the caster journal angle	16
6.3.2	Changing the installation position of the caster wheels	18
6.4	Adjusting the wheel locks	19
6.4.1	Adjusting the knee lever wheel locks	19
6.4.2	Adjusting the scissor wheel locks	19
6.4.3	Special requirements for adjustments	20
6.5	Adjusting the back support	20
6.5.1	Adjusting the back support height	20
6.5.2	Adjusting the back support angle	20
6.5.3	Adjusting the push handles	21
6.6	Adjusting the back support upholstery / seat upholstery	21
6.6.1	Adjusting the back support upholstery	21
6.6.2	Adjusting the seat upholstery	22
6.7	Adjusting the leg supports	23
6.7.1	Adjusting the lower leg length	23
6.7.2	Adjusting the support angle	24
6.7.3	Installing and adjusting the lateral heel blocks	24
6.8	Adjusting the side panels	24
6.8.1	Adjusting the "height-adjustable" arm support	24
6.8.2	Adjusting the "padded" arm support	25
6.8.3	Adjusting the "standard" and "clothing guard" side panels	25
6.8.4	Installing and adjusting the swivel unit and forearm supports	26

6.9	Adjusting the anti-tipper and tip-assist	26
6.9.1	Adjusting the anti-tipper	26
6.9.2	Installing and adjusting the tip-assist	27
6.10	Adjusting the lap belt	28
6.11	Installing and adjusting the head support	28
7	Delivery.....	29
7.1	Final inspection	29
7.2	Transport to the customer	29
7.3	Handing over the product.....	29
8	Maintenance and repair	30
9	Disposal	30
9.1	Disposal information	30
9.2	Information on re-use.....	30
10	Legal information	30
10.1	Liability	30
10.2	Warranty	30
10.3	Service life	30
11	Technical data	30
12	Appendices	36
12.1	Required tools	36
12.2	Torque values of the screw connections.....	36

1 Foreword

INFORMATION

Date of last update: 2020-03-19

- ▶ Please read this document carefully before using the product and observe the safety notices.
- ▶ Instruct the user in the safe use of the product.
- ▶ Please contact the manufacturer if you have questions about the product or in case of problems.
- ▶ Report each serious incident in connection with the product, in particular a worsening of the state of health, to the manufacturer and to the relevant authority in your country.
- ▶ Please keep this document for your records.

INFORMATION

- ▶ New information regarding product safety and product recalls as well as the declaration of conformity can be obtained at oa@ottobock.com or from the manufacturer's service department (see inside or outside of rear cover for addresses).
- ▶ You can request this document as a PDF file at oa@ottobock.com or from the manufacturer's service department (see inside or outside of rear cover for addresses). The PDF file can also be displayed in a larger size.

Initial adjustments to the product were made according to the order form. Nevertheless, fine adjustments and settings may have to be made depending on the medical situation or the user's requirements.

These instructions for use provide the information necessary for adjusting the settings. This work should be closely coordinated with the user.

Please note the following:

- The instructions for use (qualified personnel) are intended only for qualified personnel and remain with them.
- The manufacturer recommends checking the product settings regularly in order to assure an optimum fit over the long term. A review is required every six months for children and youths in particular.
- The manufacturer reserves the right to make technical changes to the model described in these instructions for use.

2 Intended use

The operational safety of the product can only be ensured in case of intended use in accordance with the information contained in these instructions for use (qualified personnel) and in the instructions for use (user). The user is ultimately responsible for accident-free operation.

2.1 Indications for use

For additional information about the indications for use, see the instructions for use (user).

2.2 Indications, contraindications

See the instructions for use (user) for more information about indications and contraindications.

2.3 Qualification

The tasks described below may only be carried out by qualified personnel. Compliance with all manufacturer specifications and all applicable legal provisions is required. Please contact the manufacturer's service department for further information (see inside or outside of rear cover for addresses).

3 Safety

3.1 Explanation of warning symbols

 **WARNING** Warning regarding possible serious risks of accident or injury.

 **CAUTION** Warning regarding possible risks of accident or injury.

 **NOTICE** Warning regarding possible technical damage.

3.2 General safety instructions

CAUTION

Use of unsuitable tools
 Pinching, crushing or damaging the product due to use of unsuitable tools

- ▶ When completing the tasks, only use tools that are suitable for the conditions at the place of work and for which safety and the protection of health are assured with proper use.
- ▶ Observe the specifications in the section "Required Tools".

NOTICE

Tipping or falling of the product
 Damage to product due to lack of attachment

- ▶ When you work on the product, secure it so that it cannot tip over or fall over.
- ▶ Use a clamping fixture to secure the product whenever you work on it at a workbench.

3.3 Safety Instructions for Assembly

WARNING

Changed diameter/installation position of the wheels
 Tipping, falling over of the user due to blocked wheels

- ▶ Modification of the size and position of the front wheels and of the drive wheel size can lead to wobbling of the front wheels at higher speeds. If changes are required, verify the horizontal alignment of the wheelchair frame (see the section "Adjusting the drive wheels", "Adjusting the caster wheels").

WARNING

Improper assembly of removable wheels
 Tipping, falling over of the user due to wheels coming off

- ▶ After each assembly, verify the proper fit of the removable wheels. The quick-release axles must be firmly locked in the wheel attachment.

3.4 Further information

INFORMATION

The serial number required for enquiries and orders can be found on the nameplate. For explanations of the nameplate, see the section "Nameplate" (see Page 6).

3.5 Nameplate

The nameplates are found on the frame.

Label	Meaning
	A Manufacturer's product name
	B CE marking
	C Maximum load (see section "Technical data")
	D Manufacturer information/address
	E Serial number ¹⁾
	F Manufacturing date ²⁾
	G Symbol for medical device
	H WARNING! Read the instructions for use before using the product. Observe important safety-related information (e.g. warnings, precautions).
	I The product has not been approved by the manufacturer for use as a seat in vehicles for transporting persons with reduced mobility
	J Manufacturer's reference number for the product variant
	K Serial number (PI) ^{3),1)}
	L Global Trade Item Number (DI) ⁴⁾

- 1) YYYY = year of manufacture; WW = week of manufacture; PP = production site; XXXX = sequential production number
- 2) YYYY = year of manufacture; MM = month of manufacture; DD = day of manufacture
- 3) UDI-PI to GS1 standard; UDI = Unique Device Identifier, PI = Product Identifier
- 4) UDI-DI to GS1 standard; UDI = Unique Device Identifier, DI = Device Identifier
- See the instructions for use (user) for additional warning labels.

4 Delivery

4.1 Scope of delivery

- Preassembled wheelchair
- Two drive wheels (installed or included)
- Options according to the order
- Instructions for use (qualified personnel), instructions for use (user)
- Instructions for use for accessories (depending on equipment)

The seat cushion is not included in the standard package.

4.2 Options

The functionality and operation of the options are described in more detail in the instructions for use (user). All of the available options/accessories are listed on the order form.

4.3 Storage

Store the wheelchair in a dry, enclosed room, protected from external influences. Specific information about storage conditions: see Page 30.

During extended storage, the knee lever wheel lock on wheelchairs with PU tyres must be released since tyre deformation may otherwise result.

Maintain sufficient clearance from sources of heat. If the product is parked for an extended period of time or the tyres overheat (e.g. in the vicinity of radiators or in case of exposure to strong sunlight behind glass), the tyres may become permanently deformed.

5 Preparing the product for use

5.1 Assembly

CAUTION

Exposed pinch points

Crushing, pinching due to incorrect handling

- ▶ When folding out the backrest, only grip by the specified components.

CAUTION

Failure to verify readiness for use before putting into operation

Tipping, falling due to incorrect adjustment or installation

- ▶ Check the existing settings prior to first use.
- ▶ After every assembly, check for proper mounting of the drive wheels. The quick-release axles must be securely locked in the receiver bushings.
- ▶ Pay particular attention to the stability against tipping, free running of the drive wheels and correct function of the wheel locks.
- ▶ Check the tyre pressure. The correct tyre pressure is printed on the sidewall. Ensure that the pressure is the same in both tyres.

- 1) Push the drive wheels into the wheel brackets. The quick-release axles must not be able to be removed after the push-button has been released.
- 2) If necessary, position the backrest upright and allow the latch to engage.
- 3) Rotate the side panels into position and insert them into the side panel supports.
- 4) If necessary, insert the calf strap.
- 5) Place the cushion on the seat.

6 Settings

6.1 Prerequisites

⚠ WARNING

Making incorrect adjustments

Tipping over, falling or malposition of the user due to incorrect adjustments

- ▶ Adjustment and assembly work may be carried out only by qualified personnel.
- ▶ Only the adjustments described in these instructions for use may be carried out.
- ▶ Settings may only be changed within the allowable adjustment ranges; otherwise, the stability of the product may be impaired (see this section and the "Technical data" section). If you have questions, contact the manufacturer's service department (see inside back cover for addresses).
- ▶ Only conduct tests in the presence of an assistant.
- ▶ Unless expressly described, you may not change any settings with a person sitting in the product.
- ▶ Secure the user against falling out during all tests.
- ▶ Before testing setting changes with the user seated, firmly tighten all screw connections.
- ▶ Check for safe function before delivering the product.

⚠ CAUTION

Unsecured screw connections

Pinching, crushing, tipping over, falling of user due to assembly errors

- ▶ Always firmly re-tighten the mounting screws and nuts after changing settings. Observe the specified torques in doing so.
- ▶ Any time you loosen a screw connection with thread lock, replace it with a new screw connection with thread lock or secure the old screw connection with medium strength thread locker (e.g. Loctite 241).
- ▶ Always replace self-locking screws and nuts with new self-locking screws and nuts after disassembly.

Fine-tuning and adjustments should always be carried out in the presence of the user. The user should be sitting upright in the wheelchair while making adjustments.

All parts of the product should be cleaned thoroughly before adjustments are made.

The tools required for configuration and maintenance are summarised in the section "Appendices" (see Page 36 ff.).

6.2 Adjusting the drive wheels

⚠ WARNING

Lack of fine adjustment of the drive wheels

Tipping over, falling of the user due to incorrect adjustment

- ▶ Check the standard adjustments of the wheelchair for stability against tipping and function of the drive wheels. Avoid any extreme settings.

⚠ WARNING

Incorrectly adjusted wheelbase

Tipping over, falling of the user due to unstable settings

- ▶ Please note that with the drive wheel in a more forward mounting position and with an unfavourable body position, the user may tip backwards even on level ground.
- ▶ Use an anti-tipper for inexperienced users and with extreme settings of the drive wheel.
- ▶ Be sure to position the drive wheels towards the rear for transfemoral amputees. This improves the stability of the wheelchair.

⚠ CAUTION

Incorrect mounting of the camber module

Tipping over, falling of the user due to lack of adhesion

- ▶ Do not pull the camber module out too far. During installation the whole camber module must be fully enclosed by the clamping fixture.

INFORMATION

Changing the drive wheel position can also change the angle between the caster wheel journal and the ground. However, this must always be **approx. 90°** and thus readjusted accordingly. The knee lever wheel lock also has to be readjusted.

6.2.1 Adjusting the depth of the drive wheels

The horizontal drive wheel position is changed by moving the slider on the frame horizontally. This has the following effects:

Position of drive wheel	Effects
Move backwards (passive setting)	<ul style="list-style-type: none"> • Larger wheelbase • Larger turning circle • Greater stability of the wheelchair • Wheelchair is harder to tip backwards when crossing obstacles • Position recommended for inexperienced users
Move forwards (active setting)	<ul style="list-style-type: none"> • Smaller wheelbase • Less load on caster wheels = greater manoeuvrability • Less stability of the wheelchair • Wheelchair is easier to tip backwards when crossing obstacles <p>INFORMATION: An anti-tipper should be installed if necessary.</p> <ul style="list-style-type: none"> • Setting recommended only for experienced users

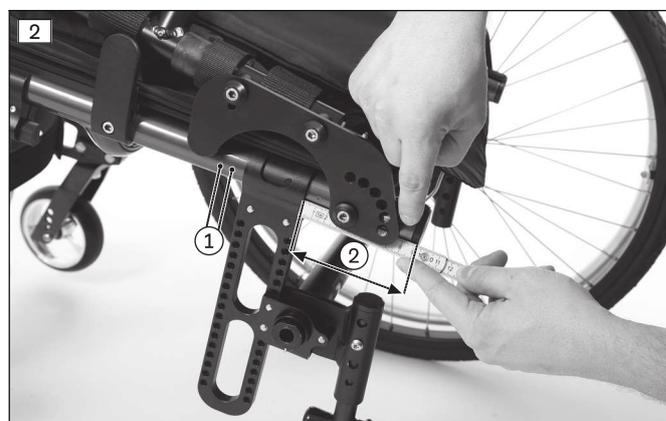
6.2.1.1 Adjusting the sliders on the frame

The sliders can be moved continuously in a horizontal direction along the frame tube. To facilitate adjustment the frame has a grid with 9 positions (see fig. 65).

- 1) Remove the wheels.
- 2) Place the wheelchair upside down.
- 3) Loosen the 2 x 2 Allen head screws on the sliders under the seat bottom (see fig. 1, item 1).
- 4) Move the sliders with the axle unit to the desired position (see fig. 1, item 2):
 - Use the grid as a rough guide (see fig. 2, item 1).
 - For a more accurate guide, measure the distance between the end of the tube and the outer edge of the slider (see fig. 2, item 2).
- 5) Ensure that the depth setting is the same. Once changed, the left and right sliders must both have exactly the same horizontal position on the frame.
- 6) Tighten the Allen head screws to **10 Nm** (see fig. 1, item 1).

INFORMATION

Following adjustment, the track of the rear wheel, the caster journal angle and the knee lever wheel lock must be checked and, if necessary, readjusted (refer to the corresponding section).

**6.2.1.2 Adjusting sliders with shock absorber system**

Adjustment is done in the same way as for sliders without a shock absorber system.

6.2.2 Adjusting the seat height and seat inclination

Drive wheel position	Effects
Move upwards	<ul style="list-style-type: none"> • The higher the drive wheel position, the more the seat surface is tilted to the rear • Wheelchair is easier to tip backwards when crossing obstacles • The change in the centre of gravity results in a lower, more stable seat position in the wheelchair • The seat height can be further adjusted in combination with a height adjustment of the caster wheels.
Move downwards	<ul style="list-style-type: none"> • The lower the drive wheel position, the less the seat surface is tilted to the rear • Wheelchair is harder to tip backwards when crossing obstacles • The seat height can be further adjusted in combination with a height adjustment of the caster wheels.

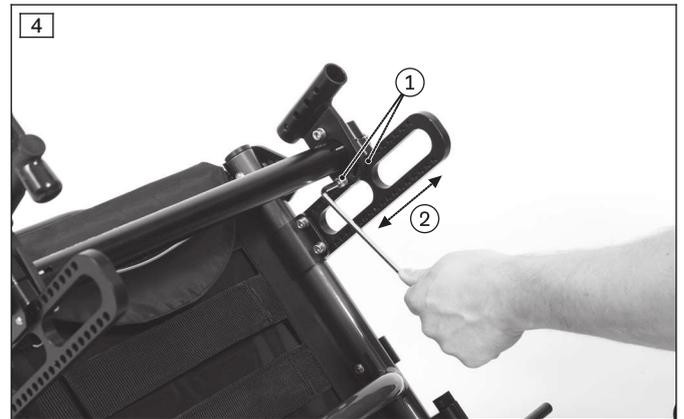
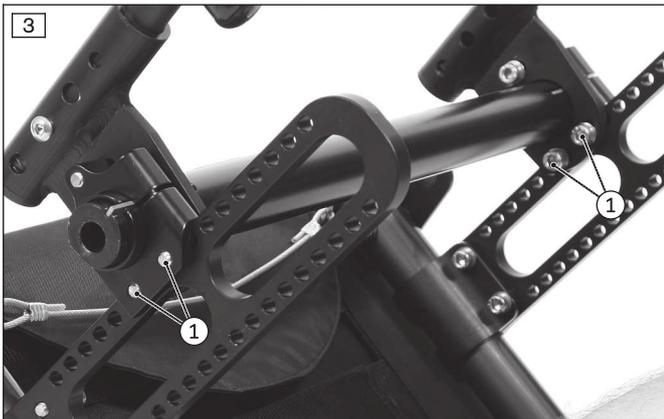
6.2.2.1 Adjusting the height of the drive wheels

The drive wheels can be moved vertically with the "long" slider in 15 height positions (see fig. 65) and with the "medium" slider in 10 height positions (not pictured).

- 1) Remove the wheels.
 - 2) Place the wheelchair upside down.
 - 3) Loosen and remove the 2 Allen head screws on each clamping flange on the slider (see fig. 3, item 1; figure with accessory mount).
 - 4) Move the axle unit to the desired position on the slider (see fig. 4, item 2). Ensure the height settings are the same.
 - 5) Tighten the Allen head screws to **10 Nm** (see fig. 3, item 1).
- Once changed, the clamping flanges on the left and right must both have the same vertical position on the slider.

INFORMATION

Following adjustment, the track of the drive wheel, the caster journal angle and the knee lever wheel lock must be checked and, if necessary, readjusted (refer to the corresponding section).



6.2.2.2 Adjusting the height of the drive wheels in the shock absorber system

The drive wheels can be moved vertically with the "short" shock absorber system in 3 height positions (see fig. 69) and with the "long" shock absorber system in 5 height positions (see fig. 70) (see fig. 5).

- 1) Remove the wheels.
- 2) Place the wheelchair upside down.
- 3) Loosen and remove the 2 x Allen head screws on each perforated plate from the clamping flange/spacer (see fig. 6, item 1). Remove the axle assembly (see fig. 6, item 2).
- 4) Remove the spacers and place them in the required positions on the perforated plate (see fig. 7). Ensure the height settings are the same.
Only if necessary: Turn the spacers (see fig. 8).
- 5) Hold the axle assembly with clamping flange to the perforated plates at the same height (see fig. 6, item 2).

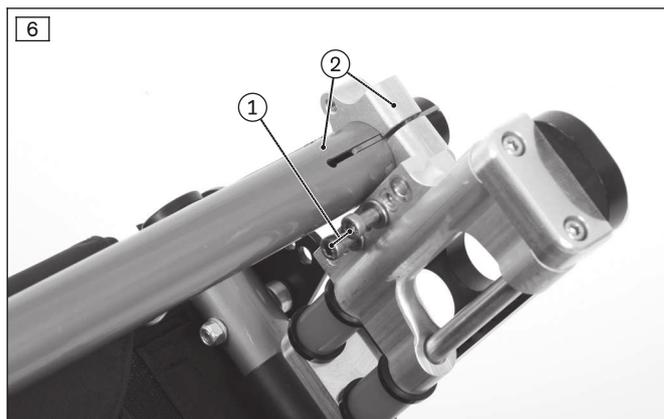
- 6) Tighten the Allen head screws on each perforated plate from the inside to **10 Nm** (see fig. 6, item 1).
 → Once changed, the clamping flanges on the left and right must both have the same vertical position on the slider.
- 7) Put the wheels back on.

INFORMATION

Following adjustment, the track of the drive wheel, the caster journal angle and the knee lever wheel lock must be checked and, if necessary, readjusted (refer to the corresponding section).

INFORMATION

By disassembling and turning the perforated plate in the "long" shock absorber, additional height adjustments can be implemented. For information on disassembly/assembly, see the 647G829 service manual.

**6.2.3 Adjusting the drive wheel camber**

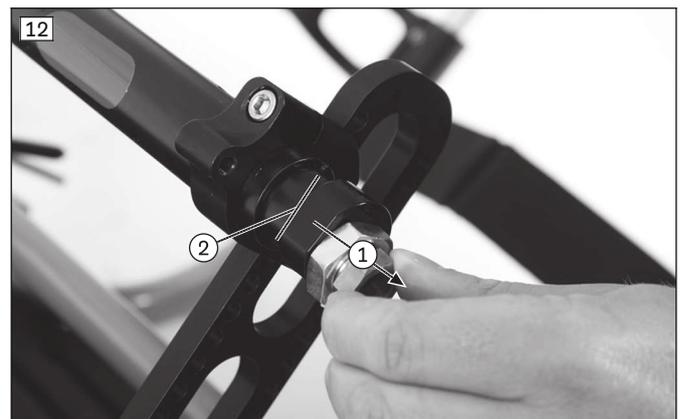
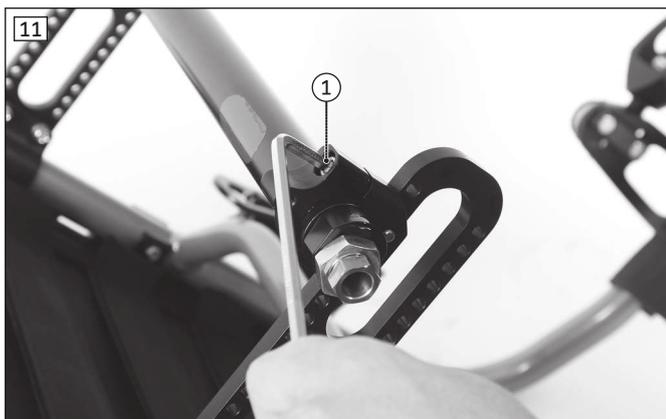
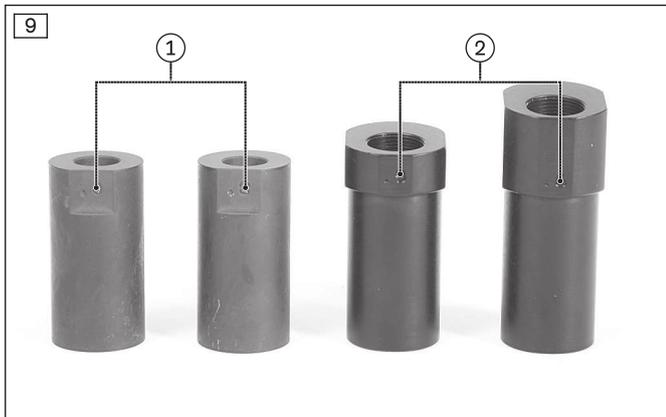
Position of drive wheel	Effects
0° position	<ul style="list-style-type: none"> Narrow track, excellent straight-line stability Low rolling resistance
Wheel camber	<ul style="list-style-type: none"> Wheelchair becomes more manoeuvrable, turns faster and tips less easily to the side The wheel position protects the hands when turning the handrim Overall width increases Increased rolling resistance

6.2.3.1 Adjusting the 0°/3°/6°/9° drive wheel camber

The modular system of the product offers camber options for different sloped settings of the drive wheels (0° and 3°: see fig. 9, item 1; 6° and 9°: see fig. 9, item 2).

- 1) Remove the wheels.
- 2) Place the wheelchair upside down.

- 3) Loosen the clamping screw on the clamping flange (see fig. 13, item 1, see fig. 11, item 1).
INFORMATION: Note that the exchange can be made on one side first and then on the other or simultaneously.
INFORMATION: The track width must be adjusted symmetrically on both sides.
- 4) **Remove the camber module:**
 - **Only for camber module 0°/3°:** Insert the quick-release axle of the drive wheel into the camber module to assist removal (see fig. 10, item 1/2) and pull it out with the help of the quick-release axle.
 - **Only for camber module 6°/9°:** Remove the camber module including fitting by hand (see fig. 12, item 1).
- 5) Replace and install the camber module.
 - Set the track width so that the slanted drive wheels can run freely (see Page 12).
 - **Only for camber module 0°/3°:** The entire camber module must be fully enclosed by the clamp bracket during installation. Check the position by measuring it afterwards (see fig. 15).
 - **Only for camber module 6°/9°:** During installation, the camber module must be inserted in the clamping flange to the stop (see fig. 12, item 2).
- 6) Clamp the camber module lightly using the clamping screw on the clamping flange.
- 7) Replace the camber module on the other side in the same fashion. Make sure that both camber modules have been adjusted symmetrically.
- 8) Attach the wheels.
- 9) Make the track adjustments (see Page 14).
- 10) Tighten the clamping screws to **10 Nm** (see fig. 13, item 1; see fig. 11, item 1).



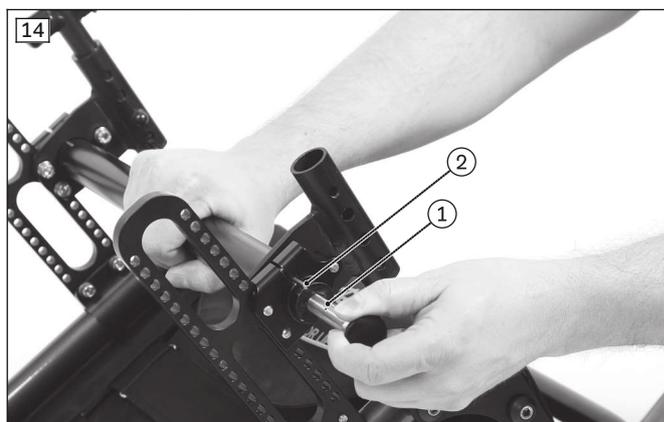
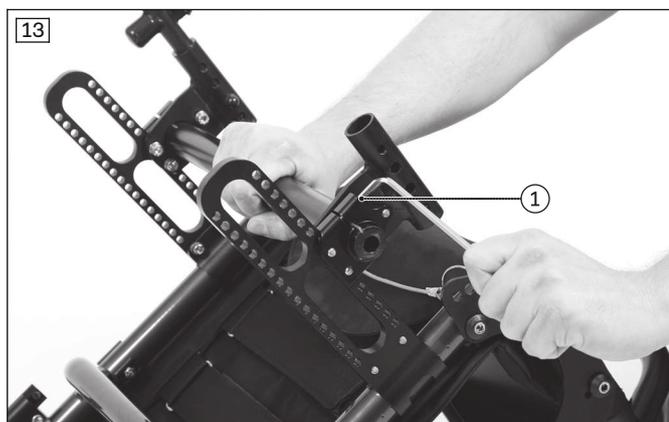
6.2.4 Adjusting the track width (additional adjustment)

The 0° and 3° camber modules (see fig. 9, item 1) can slide in the clamping flange for adjusting the track width. With the 6° and 9° camber modules (see fig. 9, item 2), the track is changed by adjusting the screwed in fitting (see fig. 16, item 1).

Adjusting camber module 0°/3°

- 1) Remove the wheels.
- 2) Place the wheelchair upside down.

- 3) Loosen the clamping screw on the clamping flange (see fig. 13, item 1).
INFORMATION: The adjustment must be made on one side first and then on the other.
INFORMATION: The track width must be adjusted symmetrically on both sides.
- 4) Insert the rear wheel's quick-release axle into the camber module to aid removal (see fig. 14, item 1).
- 5) Move the camber module (see fig. 14, item 2) to the desired position outwards with the aid of the quick-release axle or inwards with the help of a soft-faced hammer.
 → Do not pull the camber module out too far. During installation the whole camber module must be fully enclosed by the clamp bracket.
 → Check the position by measuring it afterwards (see fig. 15).
- 6) Clamp the camber module lightly using the clamping screw on the clamping flange.
- 7) Adjust the track width in the same fashion on the other clamping flange. Make sure that both camber modules have been adjusted symmetrically.
- 8) Attach the wheels.
- 9) Make the track adjustments (see Page 14).
- 10) Tighten the clamping screws to **10 Nm** (see fig. 13, item 1).



Adjusting camber module 6°/9°

- 1) Remove the wheels.
- 2) Place the wheelchair upside down.
- 3) Loosen the counter nut on the fitting (see fig. 16, item 2).
- 4) Set the desired track width with the fitting (see fig. 16, item 1). If required, put on the wheel to check that it can rotate freely.
INFORMATION: The track width must be adjusted symmetrically on both sides.
- 5) Slightly tighten the counter nut on the fitting.
- 6) Adjust the track width in the same fashion on the other camber module.
- 7) Attach the wheels.
- 8) Make the track adjustments (see Page 14).
- 9) Tighten the counter nut to **50 Nm** (see fig. 16, item 2).

6.2.5 Adjusting the track

INFORMATION

- ▶ The track must be adjusted after the following adjustments have been made:
 - Adjusting the track width: see Page 12
 - Adjusting the drive wheel camber: see Page 11
- ▶ The track setting must be checked and, if necessary, adjusted after the following adjustments have been made:
 - Adjusting the horizontal position of the drive wheel: see Page 9
 - Adjusting the height of the drive wheel: see Page 10

INFORMATION

- ▶ Always make the track adjustment on both sides and check both sides.
 - ▶ With each track adjustment, always check the symmetry of the track width setting. To do this, measure the distance between the outer side of the camber module and the outer side of the clamping flange on both sides (see fig. 15).
 - ▶ The caster journal angle should be checked immediately after every adjustment to the track (see Page 16 ff.).
- > The clamping screws on the clamping flanges must be loosened until the camber modules and the drive wheel axle are only slightly clamped (see Page 12).
- 1) Place the wheelchair on an even surface. Avoid twisting the axle when doing this.
 - 2) Pull the drive wheel out slightly in order to make room for the installation.
 - 3) Place the spirit level on the camber module (see fig. 17).
 - 4) Carefully twist the camber module until the spirit level is centred (not pictured).
If necessary – after changing the wheel camber, for example – twist the drive wheel axle carefully as well until the spirit level is centred (see fig. 18).
 - 5) Tighten the clamping screws on the clamping flanges to **10 Nm** (see fig. 13, item 1).



6.2.6 Adjusting the quick-release axle

The quick-release axle should be set so the wheel is correctly engaged, with no play on the axle.

- 1) Hold the quick-release axle by the head (wrench size: **19 mm**) and by the tip (wrench size: **11 mm**) with a ring and open-ended wrench respectively.
- 2) Adjust the play by turning the nut on the end of the quick-release axle (see fig. 19, item 1) in or out.



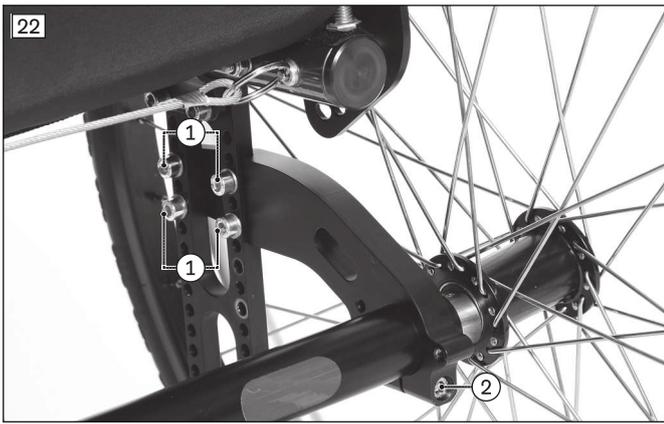
6.2.7 Adjustments in the case of a wheelbase extension

The manufacturer offers a wheelbase extension for this product. This allows the use of the wheelchair with an adaptable handbike (wheelchair with double axle: see fig. 20) or a particularly passive setting for the wheelchair (see fig. 21, item 1). Depending on the order, the wheelbase extension may already be installed when delivered.

All adjustments with the wheelbase extension installed are made in the same way as the adjustments without wheelbase extension:

- Adjusting the horizontal position of the drive wheel: see Page 9
- Adjusting the drive wheel height: see Page 10
Special requirement: During adjustment of the drive wheel height, 4 Allen head screws must be loosened and moved on each slider (see fig. 22, item 1).
- Adjusting the track width: see Page 12
Special requirement: During adjustment of the track width with camber module 0°/3°, the clamps for the wheelbase extension must be loosened (see fig. 22, item 2). Adjusting the track width with camber module 6°/9° is done by adjusting the fitting (see fig. 16).
- Adjusting the drive wheel camber: see Page 11
Special requirement: During exchange of the camber modules, the clamps for the wheelbase extension must be loosened (see fig. 22, item 2).
INFORMATION: For a wheelbase extension with a double axle, only certain camber modules can be combined:
 - **Front axle camber modules/drive axle camber modules: 0°/3°, 3°/6° or 6°/9°.**
- Adjusting the knee lever wheel lock: see Page 19
Special requirement: For extreme settings, the wheelbase extension must be used in combination with an "upgrade" knee lever wheel lock (see fig. 21, item 2).
 If necessary, the wheel lock holder must be moved behind the locking mechanism for the side panel supports.
CAUTION: Risk of falling, tipping over. If the wheelbase extension is used in combination with a double axle, there is no braking function available when the drive wheels are moved to the drive axle (e.g. for adaptation to a handbike). Inform the user.





Wheelbase extension and clothing protector

If a wheelbase extension is installed, the side panels can be folded when the user is getting into the wheelchair as follows:

- The "standard" side panel can be folded towards the drive (see fig. 23).
- The "clothing protector" side panel can be swung back (see fig. 24) and folded down (see fig. 25).

Retrofitting

Use the 647G829 service manual if the retrofitting of a wheelbase extension becomes necessary in the course of an initial fitting.



6.3 Adjusting the caster wheels

6.3.1 Adjusting the caster journal angle

⚠ WARNING

Damage to the eccentric during adjustment work

Loss of the caster fork

- ▶ When changing the position of the caster head on the frame, check the M8 interior thread on the eccentric for damage and replace the eccentric if necessary.

When the drive wheels have been adjusted for the user, the caster journal angle must be adjusted at the caster wheel adapter.

The threaded axle in both caster wheel adapters should be perpendicular to the ground to ensure optimum wheelchair driving characteristics. The caster wheel adapters permit continuous adjustment of this angle.

Adjusting the caster journal angle – "standard" caster fork

- 1) Lift off the plastic cover on the inner side of the frame (not illustrated).
- 2) Slightly loosen the hexagon head screws on the inner side of the frame (see fig. 26, item 1/2). If necessary, loosen and move the front screw (see fig. 26, item 1).
- 3) Remove the protective cap (see fig. 27, item 1).
- 4) Slightly loosen the Allen head screw on the eccentric (see fig. 27, item 2).

- 5) Position the spirit level (see fig. 27, item 3).
 - 6) Adjust the caster wheel axle with a large flat screwdriver until it is vertical. The bubble in the spirit level must be in the centre position (see fig. 28).
 - 7) Tighten the Allen head screw on the eccentric to **10 Nm** (see fig. 27, item 2).
 - 8) Tighten the hexagon head screws on the inner side of the frame to **23 Nm** (see fig. 26, item 1/2).
 - 9) Put on the protective cap (see fig. 27, item 1).
 - 10) Put on the plastic cover on the inner side of the frame (not illustrated).
- The caster wheel axle on each of the two caster wheel adapters must be positioned vertically.



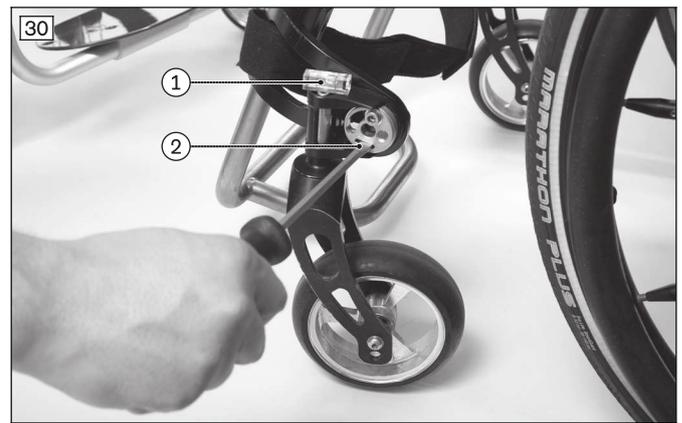
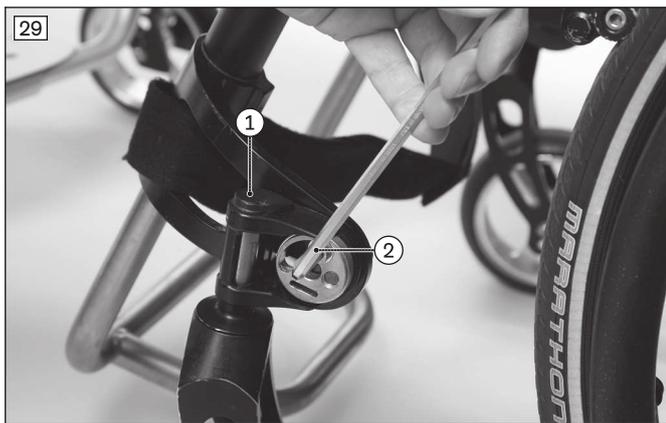
Adjusting the caster journal angle – "design"/"froglegs" caster fork

INFORMATION

Proceed in the same way as in the previous section.

The adjustments for the "design" caster fork (see fig. 67) and the "froglegs" caster fork (see fig. 68) are made in the same fashion.

- 1) Lift off the plastic cover on the inner side of the frame (not illustrated).
 - 2) Slightly loosen the hexagon head screws on the inner side of the frame (not illustrated).
 - 3) Remove the cover of the eccentric (not illustrated) and the cap above the caster axle (see fig. 29, item 1).
 - 4) Slightly loosen the Allen head screw on the eccentric (see fig. 29, item 2).
 - 5) Slightly loosen the hexagon head screws on the inner side of the frame (not illustrated).
 - 6) Position the spirit level (see fig. 30, item 1).
 - 7) Adjust the caster wheel axle with a large flat screwdriver until it is vertical. The bubble in the spirit level must be in the centre position (see fig. 30, item 2).
 - 8) Tighten the Allen head screw on the eccentric to **8 Nm** (see fig. 29, item 2).
 - 9) Tighten the hexagon head screws on the inner side of the frame to **23 Nm** (not illustrated).
 - 10) Replace all covers (not illustrated).
- The caster wheel axle on each of the two caster wheel adapters must be positioned vertically.



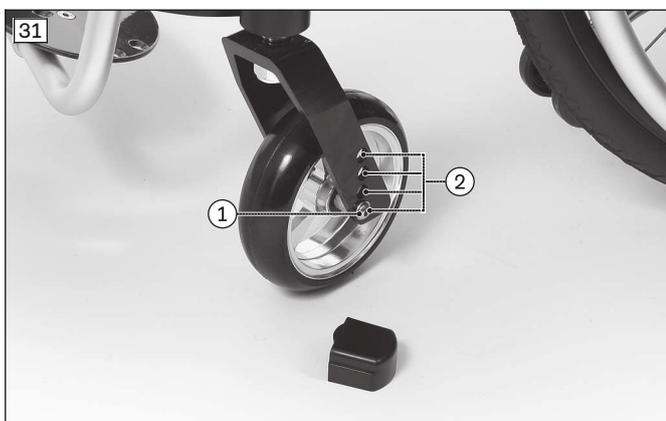
6.3.2 Changing the installation position of the caster wheels

INFORMATION

Observe the seat height table in the "Technical data".

The anterior seat height is adjusted via the row of holes in the fork and via the caster wheel diameter.

- 1) Loosen the screw connection on the threaded axle (see fig. 31, item 1).
 - 2) Remove the threaded axle/spacers.
 - 3) Remove the caster wheel.
 - 4) Insert the threaded axle with the first spacer bushing offset in one of the 4 bore holes (see fig. 31, item 2).
 - 5) Install the caster wheel.
 - 6) Slide on the 2nd spacer bush (not pictured).
 - 7) Tighten the threaded axle to **8 Nm**.
- Once changed, the left and right caster wheels must have the same vertical position in the caster fork.
- Once the anterior seat height has been adjusted, the rear wheel tracking (see Page 14) and the caster journal angle (see Page 16) must be checked and adjusted if required.



6.4 Adjusting the wheel locks

⚠ WARNING

Failure to verify brake functionality

Accident, user falls due to incorrect adjustment and improperly inflated tyres

- ▶ Check the correct spacing between the wheel lock bolt and tyre (see the following section for details).
- ▶ Check the correct position of the wheel lock bolt relative to the tyre. During braking, the wheel lock bolt has to cover at least half the tyre width.
- ▶ Always carry out adjustments to the wheel lock on both sides.
- ▶ Ensure that the user can operate the wheel lock without great effort. The force required to do so must not exceed 60 N.
- ▶ Check the tyre pressure of the drive wheels. Note the information in the section “Technical data” or on the tyre sidewall.
- ▶ Only use original drive wheels with a verified maximum radial out-of-round of **1 mm**.

This adjustment must be made after the drive wheel has been repositioned or during fine adjustment.

6.4.1 Adjusting the knee lever wheel locks

INFORMATION

If the horizontal drive wheel position is changed (see Page 9) or a different drive wheel size is installed, the 481H25=PK025 knee lever wheel lock must be installed with a seat depth < **340 mm** (depending on the horizontal drive wheel position and rear seat height). For more information, see the 647G829 service manual.

The following brake types are adjusted in the same way: “standard” knee lever wheel lock, “upgrade” knee lever wheel lock.

- 1) Loosen the Allen head screws in the clamp bracket on the underside of the frame (see fig. 32, item 1).
- 2) Adjust/move the support for the knee lever wheel lock (see fig. 32, item 2) to any position in the clamp bracket (see fig. 32, item 3).
When the wheel lock is disengaged, the gap between the tyre and wheel lock bolt must not exceed **5 mm** (see fig. 33).
 - The distance between the wheel lock bolt and the drive wheel must be **1–5 mm** in the unbraked condition.
 - It must be possible to operate the brake evenly and easily on both sides.
 - The wheel lock bolt must lock the drive wheel securely when stationary.
- 3) Tighten the Allen head screws to **10 Nm**.
→ After adjustment, the left and right knee lever wheel locks must both have the same braking force.



6.4.2 Adjusting the scissor wheel locks

- 1) Loosen the Allen head screws in the clamp brackets (see fig. 34, item 1).
- 2) Adjust/move the support for the scissor wheel lock to any position in the clamp bracket (see fig. 34, item 2).
- 3) Install the scissor wheel lock so that the full braking force is reached and the swivelling parts can also move freely without colliding.
 - The scissor wheel lock must not hit the frame when it is open (see fig. 34).
 - It must be possible to operate the wheel lock evenly and easily on both sides.
 - The wheel lock bolt must lock the drive wheel securely when stationary (see fig. 35).

- 4) Tighten both Allen head screws evenly to **12 Nm** in two passes (see fig. 34, item 1).
 → After adjustment, the left and right scissor wheel locks must both have the same braking force.



6.4.3 Special requirements for adjustments

Depending on the adjustment, it may be necessary to rotate or replace the support for the wheel lock. This makes further wheel lock adjustments possible.

6.5 Adjusting the back support

6.5.1 Adjusting the back support height

The backrest height does not need to be adjusted during the initial fitting.

Back tubes must be retrofitted if the backrest height is to be adjusted. To install these, see the 647G829 service manual.

6.5.2 Adjusting the back support angle

⚠ WARNING

Incorrect installation of the anti-tipper/missing anti-tipper

Tipping over, falling of the user due to failure to observe the installation instructions and because of incorrect adjustment

- ▶ Depending upon the settings of the chassis, the centre of gravity, the back angle and the experience of the user, the use of an anti-tipper may be necessary.
- ▶ For a small wheelbase and a backrest that is tilted far back, an anti-tipper may need to be installed on both sides, depending upon the user's experience.
- ▶ Verify that the anti-tipper has been installed and adjusted properly. Find the appropriate position with the assistance of a helper.

The backrest angle can be adapted to the user's requirements – e.g. after the wheelbase has been adjusted. The angle can be adjusted between **65°–105°**.

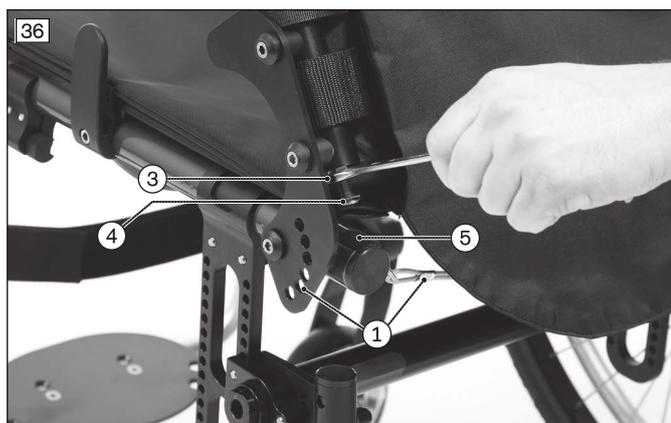
Preliminary adjustment (20° steps)

- 1) Using the cable, pull out the locking bolts from the locking points (see fig. 36, item 1).
- 2) Rotate the counter nuts against the head of the set screw (see fig. 36, item 3).
- 3) Screw in the set screws by hand (see fig. 36, item 4).
- 4) Pull the backrest rearwards until the locking bolts lock into the desired locking points.
- 5) Unscrew each set screw until the screw head hits against the hook-and-loop patch (see fig. 36, item 5).
- 6) Retighten the counter nuts (see fig. 36, item 3). Use an open-end wrench to hold the head of the set screws still (see fig. 36, item 4).

Fine adjustment (10° steps)

- 1) Remove the upper mounting screw on both sides (see fig. 37, item 1).
- 2) Slightly loosen the lower mounting screw on both sides (see fig. 37, item 2).
- 3) Rotate the counter nuts against the heads of the set screws (see fig. 36, item 3).
- 4) Screw in the set screws by hand (see fig. 36, item 4).
- 5) Adjust the back plate on both sides. Two settings are available (see fig. 37, item 3).
- 6) Reattach the mounting screws and tighten them (see fig. 37, item 1/2).

- 7) Unscrew each set screw until the screw head hits against the hook-and-loop patch (see fig. 36, item 5).
- 8) Retighten the counter nuts (see fig. 36, item 3). Use an open-end wrench to hold the head of the set screws still (see fig. 36, item 4).



6.5.3 Adjusting the push handles

The "standard" push handle (see fig. 38) and the "folding" push handle (not pictured) cannot be adjusted in height.

The height of the "height-adjustable" (see fig. 39) and "height-adjustable/removable" push handles (not pictured) can be adjusted for easier pushing by an attendant.

- 1) Release the clamping lever.
- 2) Adjust the height of the push handle.
- 3) Close the clamping lever tightly.

INFORMATION: Both push handles must be adjusted to the same height.



6.6 Adjusting the back support upholstery / seat upholstery

6.6.1 Adjusting the back support upholstery

INFORMATION

A well-adjusted backrest provides lasting comfort for the wheelchair user and reduces the risk of secondary damage and pressure zones. Do not create too much pressure.

INFORMATION

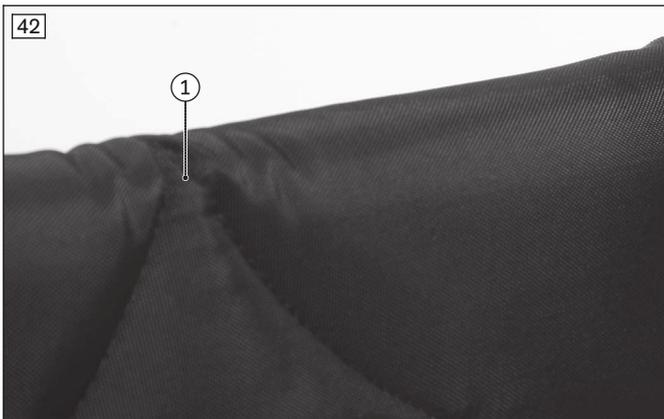
Ensure that the user's pelvis is positioned as far back in the wheelchair as possible, i.e. between the backrest tubes.

The backrest cover can be adjusted in segments to the needs of the user.

- 1) Remove the seat cushion.
- 2) Fold the seat pad forwards away from the hook-and-loop fastener (see fig. 40, item 1).
- 3) Pull the flap of the backrest pad off the hook-and-loop fastener (see fig. 40, item 2) and let it hang down.
- 4) Remove the backrest pad.

- 5) Loosen the backrest straps and then fasten together with the desired tension (see fig. 41).
- 6) Fit the backrest pad and secure it with the hook-and-loop fastener to the back and seat upholstery:
 - Place the kink in the backrest pad at the top. The "V" in the pad (see fig. 42, item 1) shows exactly where the kink is.
 - Pull the backrest pad flap tightly downwards (see fig. 43).
 - Pull the part of the flap that can be fastened forwards and fasten tightly to the seat upholstery (see fig. 40, item 2).

INFORMATION: The part of the flap that can be fastened prevents sliding or falling through the gaps between the straps and protects against draughts.
- 7) Fasten the seat pad (see fig. 40, item 1) and the seat cushion.



6.6.2 Adjusting the seat upholstery

INFORMATION

You can slightly correct the centre of gravity by making small changes to the sag of the seat upholstery. Larger corrections, however, need to be made through adjustment of the frame, slider and caster wheels.

"Standard" seat upholstery

This seat upholstery does not need to be adjusted during the initial fitting. If the upholstery sags significantly after longer periods of use, it must be replaced. To exchange it, see the 647G829 service manual.

"Adaptable" seat upholstery

This seat upholstery can be adjusted in segments to the needs of the user.

- 1) Remove the seat cushion.
- 2) Pull the seat pad off the hook-and-loop fastener (see fig. 44).
- 3) Pull the flap of the backrest pad off the hook-and-loop fastener (see fig. 40, item 2) and let it hang down.
- 4) Loosen the backrest straps and then fasten together with the desired tension (see fig. 45).
- 5) Secure the backrest pad to the seat upholstery with the hook-and-loop fastener. To do this, pull the part of the flap that can be fastened forwards and fasten to the seat upholstery (see fig. 40, item 2).

INFORMATION: The part of the flap that can be fastened prevents sliding or falling through the gaps between the straps and protects against draughts.

6) Fasten the seat pad (see fig. 40, item 1) and the seat cushion.



6.7 Adjusting the leg supports

The distance between the footplates and the sitting surface influences sitting stability. The height adjustment acts on the pelvis and ischial bones.

6.7.1 Adjusting the lower leg length

The required leg support height depends on the lower leg length of the user and the thickness of the seat cushion.

“Angle-adjustable” leg support and “fixed” foot support

- 1) Slightly loosen the four clamping screws on the inside of the caster attachment device (see fig. 46, item 1).
- 2) Adjust the lower leg length (continuously adjustable). The tube foot support must be slid at least **60 mm** into the frame tube.
- 3) Tighten the clamping screws to **7 Nm**.

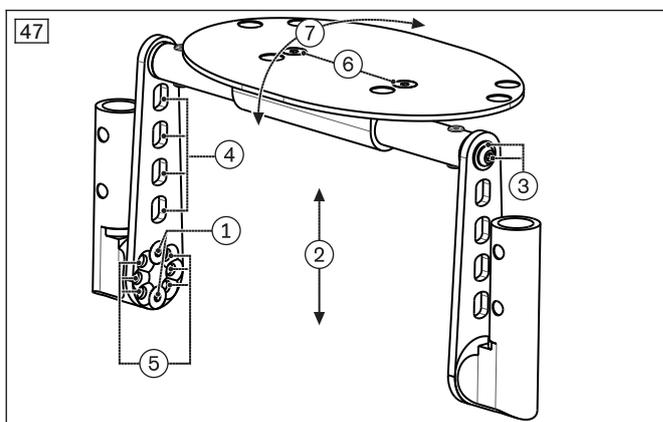
Leg support for short lower leg lengths – adjusting the height

- 1) Loosen the lower mounting screws on both sides (see fig. 47, item 1).
- 2) Remove the foot support unit (see fig. 47, item 2).
- 3) Loosen the upper mounting screws on both sides (see fig. 47, item 3).
- 4) Move the foot support in the perforated plate to the desired height position (see fig. 47, item 4).
- 5) Tighten the upper mounting screws (with washers) to **7 Nm** (see fig. 47, item 3).
- 6) Insert the foot support unit.
- 7) Tighten the lower mounting screws to **5 Nm** (see fig. 47, item 1).

Leg support for short lower leg lengths – adjusting the depth

- 1) Loosen the lower mounting screws on both sides (see fig. 47, item 1).
- 2) Select the right holes on the adjustment circle for the desired positioning (see fig. 47, item 5).
- 3) Tighten the lower mounting screws to **5 Nm** (see fig. 47, item 1).

INFORMATION: After every adjustment to the depth position, the angle of the plate must be adapted.



6.7.2 Adjusting the support angle

The leg support angle setting should be chosen so that the ankle is in a relaxed, comfortable position.

“Angle-adjustable” leg support

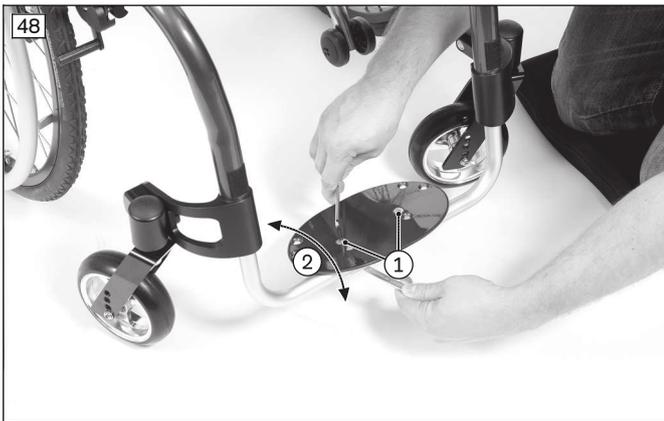
- 1) Loosen the Allen head screws on the clamp bracket (see fig. 48, item 1).
- 2) Turn the foot plate to the desired angle (see fig. 48, item 2).
- 3) Tighten the Allen head screws to **10 Nm**.

Leg support for short lower leg lengths

- 1) Loosen the Allen head screws on the clamp bracket (see fig. 47, item 6).
- 2) Turn the foot plate to the desired angle (see fig. 47, item 7).
- 3) Tighten the Allen head screws to **10 Nm**.

“Fixed” tube foot support

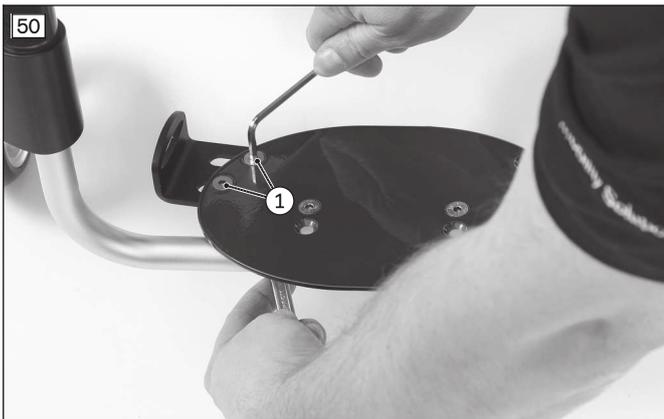
The angle of the plate cannot be changed (see fig. 49).



6.7.3 Installing and adjusting the lateral heel blocks

The lateral heel block can be installed using the pre-drilled holes on the foot plate.

- 1) Install the lateral heel block onto the bottom of the foot plate using the Allen head screws (see fig. 50, item 1).
- 2) Before tightening, shift the lateral heel block in the slotted hole to set the desired foot width (see fig. 51).
- 3) Tighten the Allen-head screws.



6.8 Adjusting the side panels

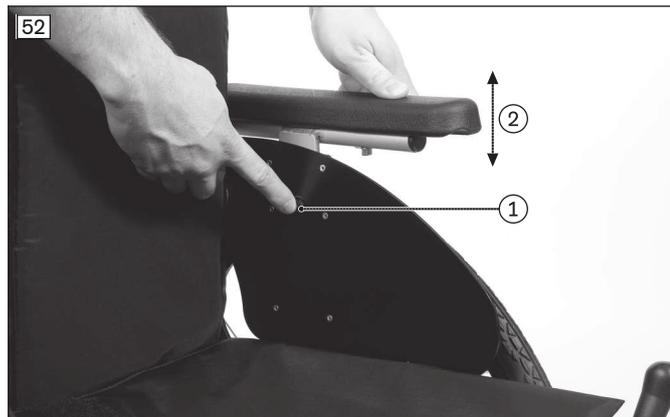
6.8.1 Adjusting the “height-adjustable” arm support

Adjusting the height

- 1) Press in the release button on the inner side of the side panel (see fig. 52, item 1).
- 2) Slide the armrest to the desired position (see fig. 52, item 2).
- 3) Let go of the release button.
 - The armrest locks into place automatically.

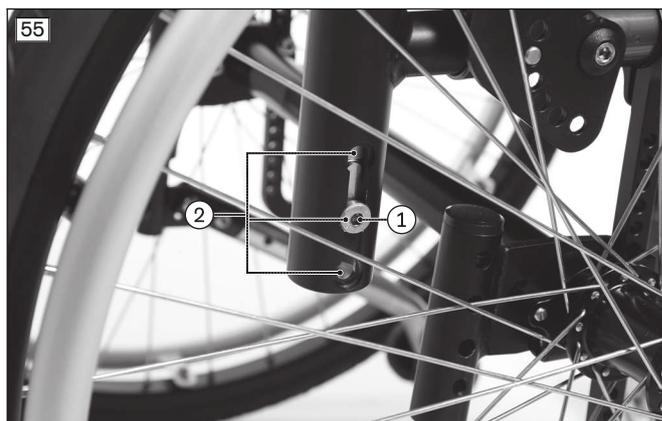
Adjusting the depth of the armrest

- 1) Loosen the mounting screws (see fig. 53, item 1).
- 2) Remove the armrest and move it (see fig. 53, item 2).
- 3) Screw in the armrests again.



6.8.2 Adjusting the “padded” arm support

- 1) Loosen the mounting screw on the locking point (see fig. 55, item 1).
- 2) Slide the armrest to the desired position (see fig. 55, item 2).
- 3) Tighten the mounting screw.



6.8.3 Adjusting the “standard” and “clothing guard” side panels

Adjusting the "standard" side panels

It is not possible to make an adjustment. If a large change to the positions or sizes of the drive wheels has been made, the side panels must be exchanged.

- 1) Loosen the Allen head screw on the support bracket (see fig. 56 and see fig. 57, item 1).
- 2) Remove and replace the side panel.
- 3) Tighten the Allen head screw on the support bracket.

Adjusting the "clothing protector" side panels

INFORMATION

Note that the side panels may have to be replaced after major changes to the drive wheel position or size (see above).

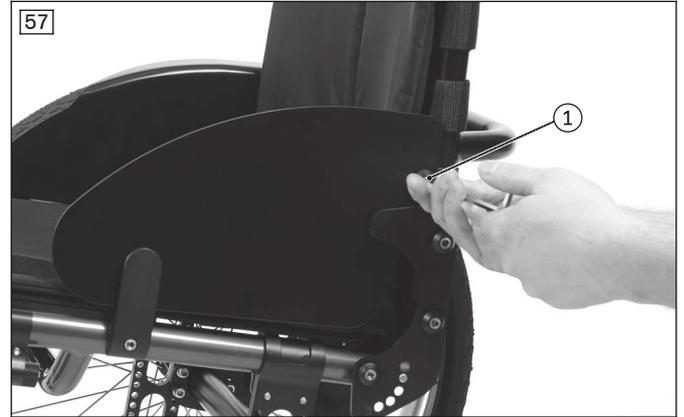
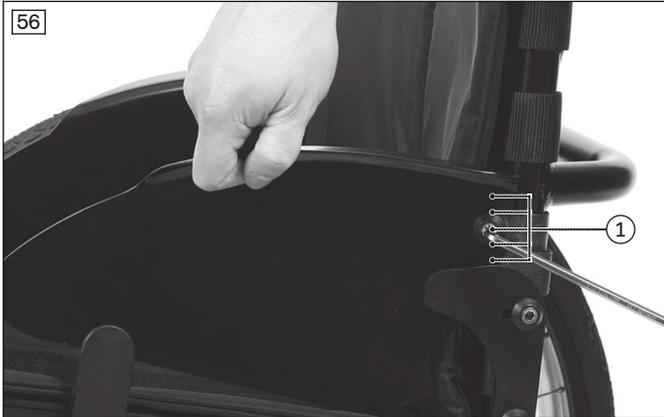
Adjustments can be made.

- 1) Loosen the Allen head screw on the support bracket (see fig. 57, Pos. 1).
- 2) Remove and, if necessary, replace the side panel.

- 3) Position the side panel. In order to do so, pass the Allen head screw through one of the 5 bore holes (see fig. 57, Pos. 1) and tighten it on the support bracket.

INFORMATION: Choose the bore hole so that the lip of the clothing protector is close enough to or far enough away from the tyre to exclude the risk of crushing.

INFORMATION: Note that the side panel mounting may also have to be repositioned after adjusting the "clothing protector" side panel (see the 647G829 service manual).



6.8.4 Installing and adjusting the swivel unit and forearm supports

The subsequent installation is made to the "height-adjustable" armrest.

- 1) Loosen 2 x Allen head screws on the bottom of the armrest (see fig. 53, item 1).
- 2) Remove the armrest.
- 3) Mount the swivel unit on the tube of the side panel.
The assembly is described in more detail in the instructions for use included with the swivel unit – reference number 647G411.
- 4) Mount the channel forearm pad on the swivel unit.
The assembly is described in more detail in the instructions for use included with the swivel unit – reference number 647G411.
- 5) Adjust the swivel unit.

Adjusting the swivel unit with forearm support is described in more detail in the supplied instructions for use (user).

6.9 Adjusting the anti-tipper and tip-assist

⚠ WARNING

Incorrect installation of the anti-tipper/missing anti-tipper

Tipping over, falling of the user due to failure to observe the installation instructions and because of incorrect adjustment

- ▶ Depending upon the settings of the chassis, the centre of gravity, the back angle and the experience of the user, the use of an anti-tipper may be necessary.
- ▶ For a small wheelbase and a backrest that is tilted far back, an anti-tipper may need to be installed on both sides, depending upon the user's experience.
- ▶ Verify that the anti-tipper has been installed and adjusted properly. Find the appropriate position with the assistance of a helper.

6.9.1 Adjusting the anti-tipper

INFORMATION

In order to adjust the anti-tipper correctly, it may be necessary to combine the steps to adjust the length and angle.

Adjusting the length of the pivot arm

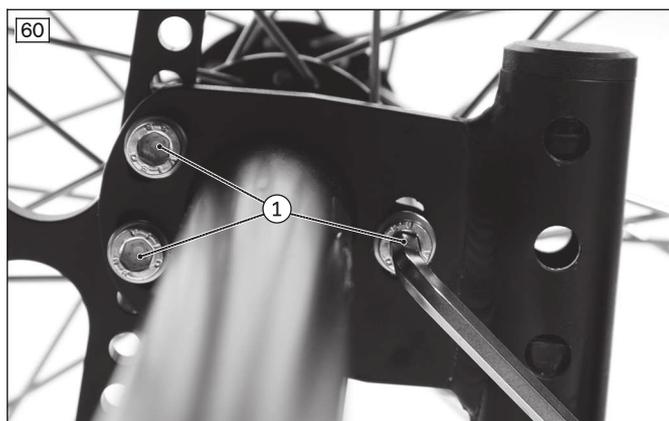
- 1) Remove the Allen head screw on the pivot arm (see fig. 58, item 1).
- 2) Adjust the length of the pivot arm.
- 3) Bolt down the pivot arm. The outer edge of the anti-tipper roller has to project beyond the largest diameter of the tyre (##04182).

Adjusting the angle of the pivot arm – option 1

- 1) Remove the Allen head screw between the anti-tipper tube and the angle adjuster (see fig. 59, item 1).
- 2) Loosen the second Allen head screw on the angle adjuster (see fig. 59, item 2).
- 3) Set the angle of the pivot arm.
- 4) Bolt down the pivot arm. The max. distance between the anti-tipper rollers and floor is **50 mm** (##04182).

Adjusting the angle of the accessory mount – option 2

- 1) Remove the 3 Allen head screws between the accessory mount and the clamping flange (see fig. 60, item 1).
- 2) Set the angle of the accessory mount (3 settings at intervals of 10°: see fig. 61).
- 3) Tighten the accessory mount to **10 Nm**. The max. distance between the anti-tipper rollers and floor is **50 mm** (##04182).

**6.9.2 Installing and adjusting the tip-assist**

The tip-assist can be installed on the accessory mount in the installation position provided (see fig. 62, item 1).

- 1) Press the spring on the tip-assist (see fig. 62, item 2).
- 2) Insert the tip-assist into the accessory mount (see fig. 62, item 1).
- 3) Allow the spring to lock in.



6.10 Adjusting the lap belt

⚠ CAUTION

Incorrect approach to the adjustment process

Injuries, malpositions, user discomfort due to adjustment errors

- ▶ The qualified personnel is responsible for the individual positioning and fitting of the belt system.
- ▶ Adjusting the belt system too tightly may lead to unnecessary pain or user discomfort.
- ▶ Adjusting the belt system too loosely can cause the user to slide into a dangerous position. In addition, the fastening snaps could open unintentionally if they slide against hard parts of clothing (e.g. buttons).

⚠ CAUTION

Lack of instruction

Injuries, malpositions, illness of the user due to incorrect information

- ▶ The qualified personnel is responsible for making sure that the user and/or attendant/nursing staff has understood the proper adjustment, use, maintenance and care of the belt system.
- ▶ In particular, ensure that the user and/or attendant/care staff knows how to quickly loosen and open the product to avoid delays in case of emergency.

Information on the settings can be found in the manufacturer's instructions for use accompanying each product.

6.11 Installing and adjusting the head support

⚠ CAUTION

Incorrect settings

Hitting components due to violent head movements of the user

- ▶ Do not position yourself behind the head support during adjustment, but at its side.

Installing the mounting kit

- 1) Adjust both push handles so they are parallel and at the same height (not illustrated).
- 2) Install the mounting kit to hold the head support on the push handles using the clamping jaws and star handles (see fig. 63, item 1).
Installation is described in more detail in the supplied instructions for use – reference number 647G367.

Attaching the head support

- 1) Open the clamp bracket on the mounting kit (see fig. 63, item 2).
- 2) Insert the adjustment tube of the head support into the clamp bracket (see fig. 63, item 3).

Adjusting the head support

- 1) **Height adjustment:** Loosen the clamping lever and adjust the head support height (see fig. 64, item 1).
- 2) **Sideways adjustment:** Loosen the mounting screws on the clamping plate and adjust the head support sideways (see fig. 64, item 2).
- 3) **Depth adjustment:** Loosen the clamping lever and adjust the head support depth (see fig. 64, item 3).
- 4) **Angle adjustment:** Loosen the mounting screws on the head support and adjust the angle (see fig. 64, item 4).

- 5) Once all settings have been adjusted, firmly close the clamping lever and tighten the mounting screws.
- 6) Position the stop on the adjustment tube and tighten (see fig. 63, item 4).



7 Delivery

7.1 Final inspection

A final check must be carried out before the wheelchair can be handed over:

- Are all options installed according to the order form?
- Are the drive wheels correctly positioned?
- Do the quick-release axles rotate freely and lock securely?
- Have the tyres been correctly inflated?

INFORMATION: The correct tyre pressure is printed on the tyre sidewall. For drive wheels with high-pressure tyres, the minimum air pressure is 7 bar.

- Only after adjustment: Have the brakes (wheel locks) been adjusted correctly?
- Only after adjustments: Has the respective caster journal angle been adjusted vertically?
- Only after adjustments: Has the anti-tipper been adjusted correctly?

7.2 Transport to the customer

NOTICE

Use of unsuitable packaging

Damage to the product caused by transportation using incorrect packaging

- ▶ Use only the original packaging for delivery of the product.

The wheelchair should be transported to the user in disassembled state using the outer packaging.

7.3 Handing over the product

⚠ WARNING

Lack of instruction

Tipping over, falling of the user due to lack of knowledge

- ▶ Instruct the user or the attendant in the proper use of the product when handing it over.

The following steps must be performed for the safe delivery of the product:

- Conduct a sitting test with the user of the product. Pay special attention to proper positioning according to medical considerations.
- The user and any attendants must be instructed in the safe use of the product. In particular, the enclosed instructions for use (user) are to be used.
- The instructions for use (user) must be issued to the user/attendant during handover of the wheelchair.
- **Depending on equipment:** The supplied instructions for use for accessories have to be handed over in addition.

8 Maintenance and repair

The manufacturer recommends regular maintenance of the product every **12 months**.

Further information on caring for the product and on maintenance/repair can be found in the instructions for use (user).

Detailed information on repairs can be found in the service manual.

9 Disposal

9.1 Disposal information

All components of the product must be disposed of properly in accordance with the respective national environmental regulations.

9.2 Information on re-use

CAUTION

Used seat padding

Functional and/or hygienic risks due to re-use

- ▶ Replace the seat padding if the wheelchair is to be re-used.

The product is suitable for re-use.

Similar to second-hand machines or vehicles, products that are being re-used are subject to increased strain. Features and performance must not change in a way that could impair the safety of users or third parties during the period of use.

The relevant product must be thoroughly cleaned and disinfected before re-use. Then have the product inspected by qualified personnel with respect to its condition, wear and tear, and damage. Worn and damaged parts as well as components that do not fit or are unsuitable for the user must be replaced.

Detailed information on replacing components as well as information on the required tools can be found in the service manual.

10 Legal information

All legal conditions are subject to the respective national laws of the country of use and may vary accordingly.

10.1 Liability

The manufacturer will only assume liability if the product is used in accordance with the descriptions and instructions provided in this document. The manufacturer will not assume liability for damage caused by disregarding the information in this document, particularly due to improper use or unauthorised modification of the product.

10.2 Warranty

Further information on the warranty terms and conditions is available from the manufacturer's service (see inside back cover for addresses).

10.3 Service life

Expected lifetime: **4 years**

The design, manufacturing and requirements for the intended use of the product are based on the expected lifetime. These also include the requirements for maintenance, ensuring effectiveness and the safety of the product.

11 Technical data

INFORMATION

- ▶ Much of the technical data below is given in mm. Please note that product settings – unless otherwise specified – cannot be adjusted in the mm range but only in increments of approx. **0.5 cm** or **1 cm**.
- ▶ Note that the values achieved during adjustment may deviate from the values specified below. The deviation can be **±10 mm** and **±2°**.

General information

	Ventus
Maximum load capacity [kg]	100 (for seat width 280–440) 140 (for seat width 460–500)
Weight [kg] ¹⁾ (for seat width 440 mm; 4" full rubber caster wheels, 24" hollow rim)	approx. 12.5
Transport weights [kg] ¹⁾ ; (for seat width: 440 mm; 4" full rubber caster wheels)	Frame: 7.5–8.8 24" rear wheel: 3.7
Seat width [mm] ²⁾	280–440 (max. load capacity 100 kg) 460–500 (max. load capacity 140 kg)
Seat depth [mm] ²⁾	300 – 500
Max. overall height [mm] (for rear seat height: 500 mm; back height 500 mm; push handle)	1050
Min. tyre pressure [bar] ³⁾	7
Steering range approx. [mm] ⁴⁾ (for seat width 440 mm; seat depth 500 mm)	1150 (without wheelbase extension) 1250 (with wheelbase extension)
Max. permissible inclination [°] ⁵⁾	10
Max. permissible inclination [%] ⁵⁾	17

¹⁾ The specified weights vary according to the selected options and model.

²⁾ In accordance with ISO 7176-5, 8.12

³⁾ Varies according to tyre option; see the print on the tyre wall

⁴⁾ Turning range/turning circle in accordance with ISO 7176-5, 8.11/8.12

⁵⁾ The anti-tipper is mandatory for an inclination of more than 10°.

Additional information

Ventus	Minimum	Maximum
Mass of the heaviest component [kg]	---	8.8
Overall length with footrests [mm] ¹⁾	755	970
Overall width [mm]	450	850
Seat height difference front/rear [mm]	0	90
Effective seat depth [mm]	300	500
Effective seat width [mm]	280	500
Front seat height [mm]	420	540
Rear seat height [mm]	330	530
Backrest angle [°]	65	105
Backrest height [mm]	225	500
Distance footrest to seat [mm]	200	500
Distance armrest to seat [mm]	215	310
Angle footrest to seat bottom [°] ²⁾	0	30
Push ring diameter [mm]	470	560
Minimum turning radius [mm] ³⁾	440	---
Positioning of the armrest [mm]	240	270
Horizontal axle position [mm]	62	142

¹⁾ With wheelbase extension: rear axle position + 80 mm

²⁾ Specified for "angle-adjustable" footrests

³⁾ In accordance with ISO 7176-5

Overall length [mm]

Seat depth	Lower leg length min./max.	22" rear wheel		24" rear wheel		25" rear wheel	
		Front axle position	Rear axle position	Front axle position	Rear axle position	Front axle position	Rear axle position
300	200	590	670	615	695	625	705
	500	665	745	690	770	700	780
320	200	610	690	635	715	645	725
	500	685	765	710	790	720	800
340	200	630	710	655	735	665	745
	500	705	785	730	810	740	820
360	200	650	730	675	755	685	765
	500	725	805	750	830	760	840
380	200	670	750	695	775	705	785
	500	745	825	770	850	780	860
400	200	690	770	715	795	725	805
	500	765	845	790	870	800	880
420	200	710	790	735	815	745	825
	500	785	865	810	890	820	900
440	200	730	810	755	835	765	845
	500	805	885	830	910	840	920
460	200	750	830	775	855	785	865
	500	825	905	850	930	860	940
480	200	770	850	795	875	805	885
	500	845	925	870	950	880	960
500	200	790	870	815	895	825	905
	500	865	945	890	970	900	980

With wheelbase extension: rear axle position +80 mm

Overall width with rear wheel with hollow rim [mm]

Seat width	Overall width
280	450
300	470
320	490
340	510
360	530
380	550
400	570
420	590
440	610
460	630
480	650
500	670

Applicable to push ring attachment, narrow and a 0° camber of the rear wheels (push ring attachment, wide: +20 mm)

Increase of the overall width because of the wheel camber setting of the rear wheels [mm]

Wheel camber	22" rear wheel	24" rear wheel	25" rear wheel
3°	< 60	60	> 60

Wheel camber	22" rear wheel	24" rear wheel	25" rear wheel
6°	< 120	120	> 120
9°	< 180	180	> 180

Lower leg length [mm]

Short lower leg length	200 – 390
Lower leg length	390 – 500

Measured from top of seat upholstery to top of footrest (lower leg length minus height of the seat cushion used)

Anterior seat height¹⁾ [mm]

Caster wheel size	"Standard" caster fork (see fig. 66)			Available positions		
	extra short	short	long	extra short	short	long
4"	420 – 440	450 – 480	490 – 510	1/2	1/2/3	1/2/3
5"	---	450 – 490	490 – 530	---	1/2/3/4	1/2/3/4
5.5"	---	470 – 490	500 – 530	---	1/2/3	1/2/3/4
6"	---	470 – 490	500 – 530	---	1/2/3	1/2/3/4

Caster wheel size	"Design" caster fork (see fig. 67)			Available positions		
	extra short	short	long	extra short	short	long
4"	420	460 – 490	500 – 530	1	1/2/3	1/2
5"	---	460 – 500	500 – 530	---	1/2/3/4	1/2/3/4
5.5"	---	480 – 510	510 – 540	---	1/2/3	1/2/3/4
6"	---	500 – 510	510 – 540	---	1/2	1/2/3/4

Caster wheel size	"Froglegs" caster fork (see fig. 68)		Available positions	
	short	long	short	long
4"	480 – 500	500 – 520	1/2/3	1/2/3
5"	500 – 510	520 – 530	1/2	1/2
6"	510 – 520	530 – 540	1	1

Posterior seat height¹⁾ [mm]

Rear wheel size	Axle with camber	Slider		
		short	medium	long
22"	0°/3°	350 – 400	350 – 440	350 – 490
	6°	340 – 390	340 – 430	340 – 480
	9°	330 – 380	330 – 420	330 – 470
24"	0°/3°	380 – 420	380 – 470	380 – 520
	6°	370 – 420	370 – 460	370 – 510
	9°	360 – 410	360 – 450	360 – 500
25"	0°/3°	390 – 430	390 – 480	390 – 530
	6°	380 – 430	380 – 470	380 – 520
	9°	370 – 420	370 – 460	370 – 510

Posterior seat height¹⁾ – with shock absorber system [mm]

Rear wheel size	Axle with camber	Shock absorber (medium: see fig. 69, long: see fig. 70)		
		medium	long ²⁾	long ³⁾
22"	0°/3°	410 – 430	410 – 450	450 – 490
	6°	400 – 420	400 – 440	440 – 480

Rear wheel size	Axle with camber	Shock absorber (medium: see fig. 69, long: see fig. 70)		
		medium	long ²⁾	long ³⁾
22"	9°	390 – 410	390 – 430	430 – 470
24"	0°/3°	430 – 450	430 – 470	470 – 510
	6°	420 – 440	420 – 460	460 – 500
	9°	410 – 430	410 – 450	450 – 490
25"	0°/3°	440 – 460	440 – 480	480 – 520
	6°	430 – 450	430 – 470	470 – 510
	9°	420 – 440	420 – 460	460 – 500

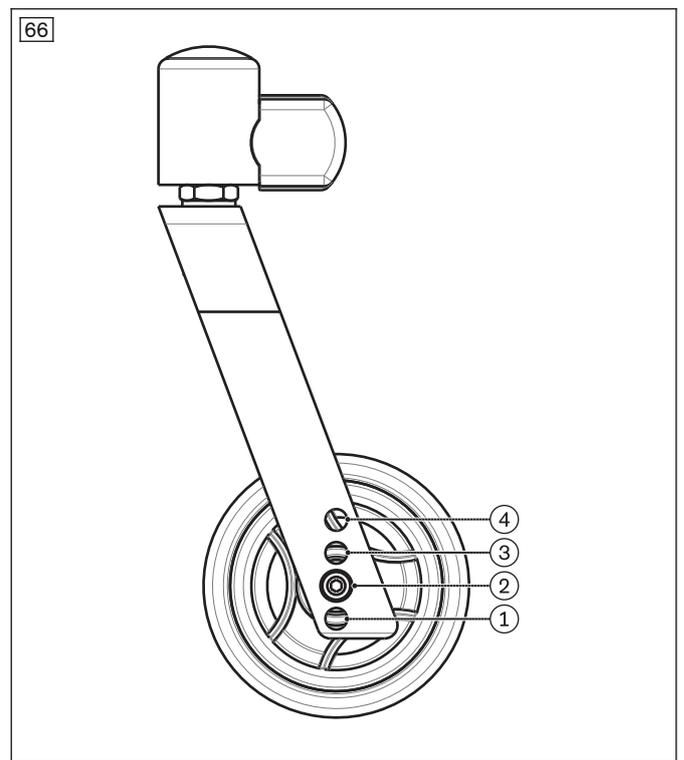
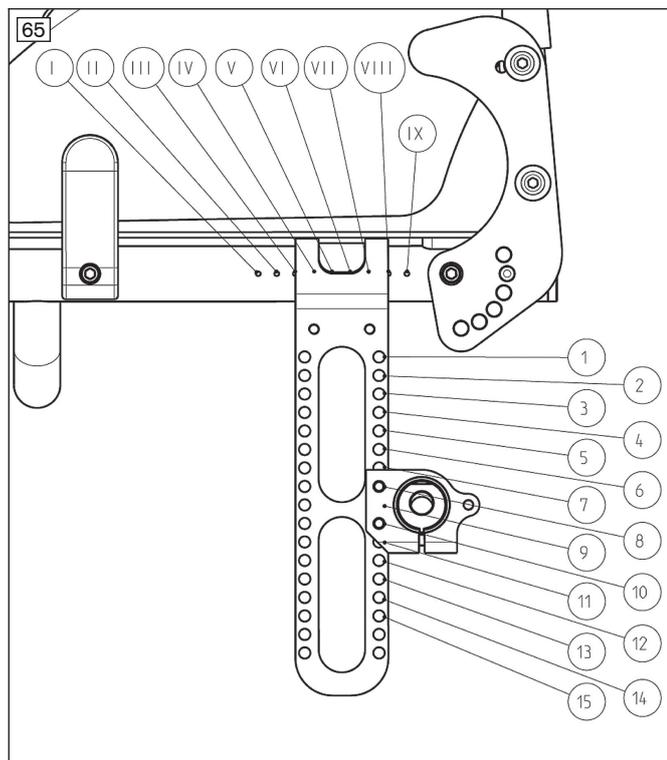
¹⁾ The anterior seat height depends on the selected wheel size, caster fork and mounting position.

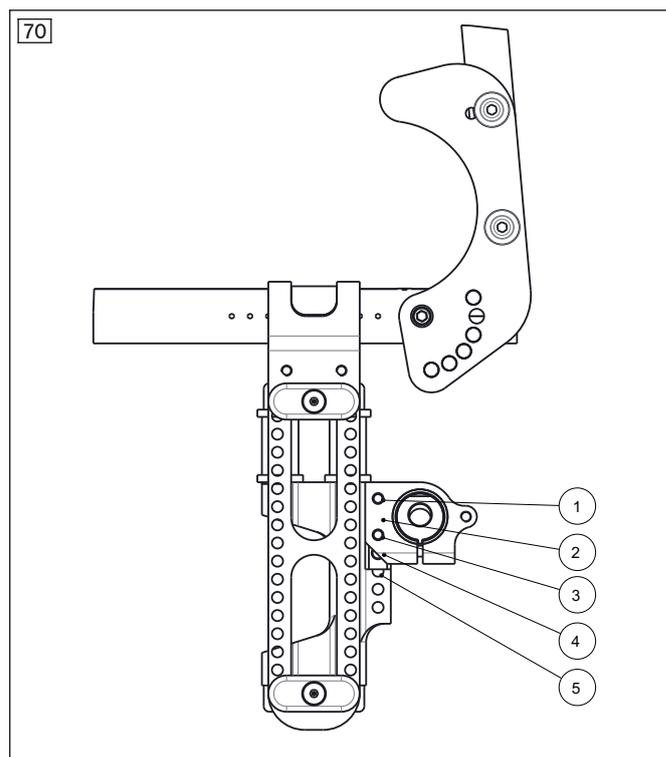
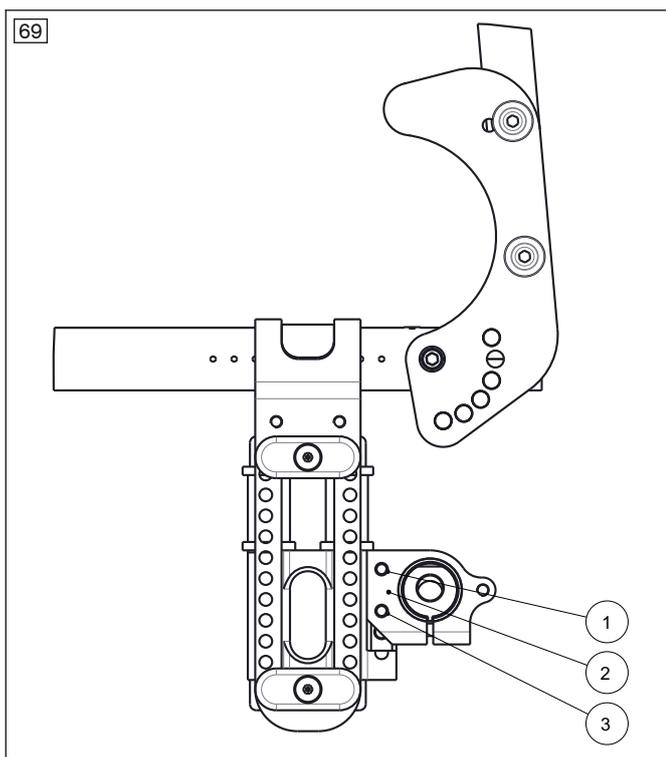
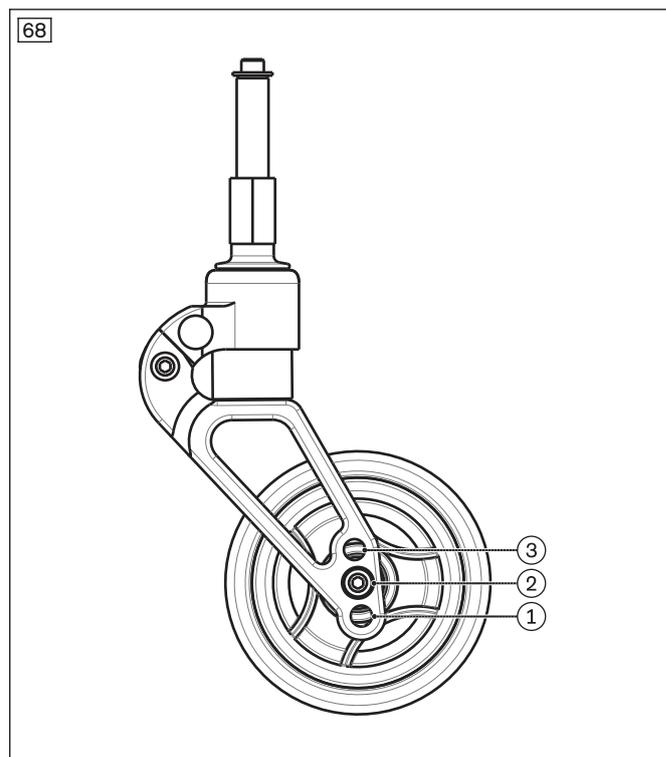
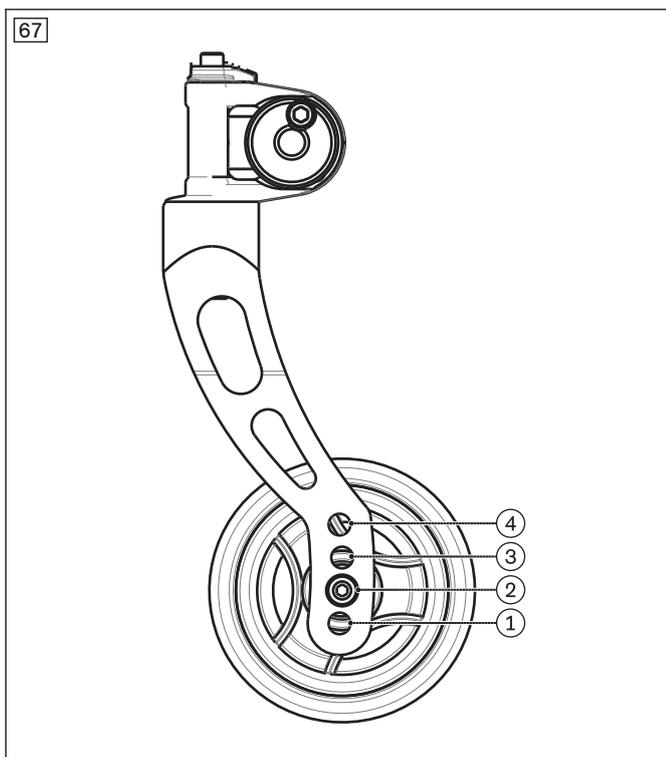
Specified at 0° seat angle, without seat cushion

The values indicated are theoretically determined values (max. deviation: 10 mm)

²⁾ Perforated plate installed at the top in the shock absorber (see fig. 70)

³⁾ Perforated plate installed at the bottom in the shock absorber (not pictured)





Ambient conditions

Temperatures and relative humidity	
Temperature during use [°C (°F)]	-10 to +40 (14 to 104)
Transport and storage temperature [°C (°F)]	-10 to +40 (14 to 104)
Relative humidity [%]	45 to 85; non-condensing

12 Appendices

12.1 Required tools

The following tools are required for adjustments and maintenance work:

- Allen keys in sizes 3, 4, 5
- Ring and open-end wrenches in sizes 10, 13, 19, 24 and 27
- Socket wrenches in sizes 10, 13 and 19
- Phillips head screwdriver (size: 2)
- Flat screwdriver
- Torque wrench (measurement range 5-50 Nm)
- Measurement equipment: folding rule, spirit level, try square
- Liquid thread lock, "medium" and "strong"

12.2 Torque values of the screw connections

Unless otherwise specified, screw connections are tightened with the following torque values:

- Thread diameter M4: 3 Nm
- Thread diameter M5: 5 Nm
- Thread diameter M6: 10 Nm
- Thread diameter M8: 25 Nm

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